



## MODEL C347 FREQUENCY COMBINER

INNOVATION WITH DIRECTION

# FLOW RATE SUMMER

FLOW RATE SUMMER—There are times when it is important to know the total combined flow rates from two different flow meters. This unit receives the raw frequency from two different sources, and outputs an isolated frequency equal to the sum of the two.

This also functions well when only one input frequency is present at any given time. In that case the output will be the same as the active input.

## SPECIFICATIONS

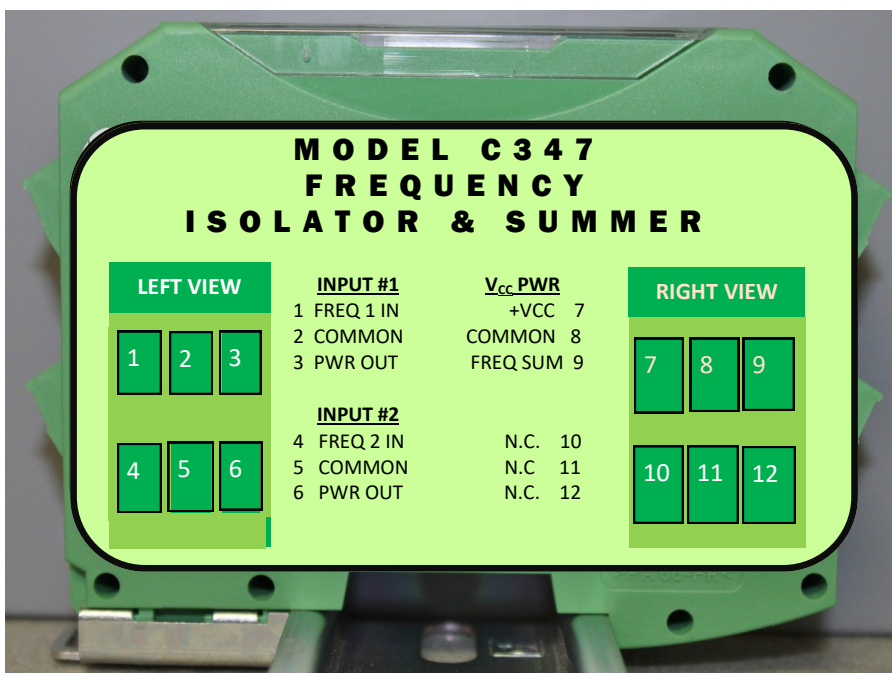
FREQUENCY RANGE: 0 TO 10KHz

INPUT IMPEDANCE: 1M OR GREATER

$V_{CC}$ : 30 VOLTS

ISOLATION: YES, 3 WAY

MOUNTING: DIN RAIL



This unit provides the ability to sum two frequencies. The next page diagram shows a typical hook up. The measurement devices are referred to as flow meters, but they could also be optical encoders, or any other device outputting a frequency within range.



**TYPICAL CONNECTIONS**

The diagram illustrates the typical connections for the **MODEL C347 FREQUENCY SUMMER ISOLATOR**. It shows two **FLOW METER #1** and **FLOW METER #2** units, each connected to the isolator. Each flow meter is powered by a **9-30VDC POWER SUPPLY** and provides a **FREQ SIGNAL to 10 KHz** to the isolator. The isolator is powered by a **9-30 VDC POWER SUPPLY** (labeled **7 PWR**) and provides an **OUTPUT FREQUENCY** signal (labeled **9**) to a **CONTROLLER**. The isolator also has a common ground connection (labeled **8**).

### Summing Flow Calculator Example:

The diagram shows two yellow tanks, TANK 1 and TANK 2. TANK 1 is connected to a pump (F1) which feeds into TANK 2. TANK 2 is connected to a pump (F2) which feeds back into TANK 1. The output of TANK 2 is also fed back into a controller (F1) which feeds back into TANK 1.